

[B] relates / couples the force and moment terms to strains and curvatures.

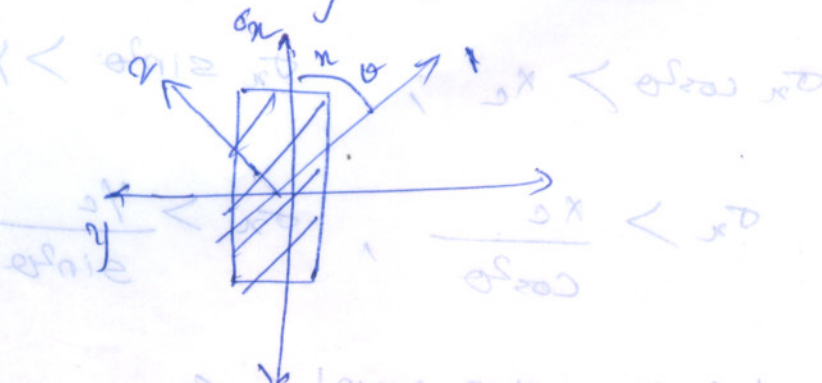
Failure theories:

- \* Maximum stress failure criterion
- \* Max. strain failure criterion
- \* Tsai-Hill failure criterion
- \* Hoffman failure criterion
- \* Tsai-Wu tensor failure criterion

(i) Max.  $\sigma$  failure criterion

The stresses in the principal material co-ordinates must be less than the respective strengths, otherwise fracture will occur.

(ii) If  $\sigma_x$  alone is applied, then  $\sigma_y = \tau_{xy} = 0$ .



Take, etc - Max. stress in tension or comp. in

S — Maxi. Shear stress in direction 1-2 plane.  
 $Y_c$  — Maxi. stress in tension / comp in direction 2.

According to the theory,

$$\sigma_1 < X_t, \quad \sigma_2 < Y_c$$

$$\sigma_1 > X_c, \quad \sigma_2 > Y_c$$

$$|\tau_{12}| < S$$

We know,

$$\begin{Bmatrix} \sigma_1 \\ \sigma_2 \\ \tau_{12} \end{Bmatrix} = \begin{bmatrix} c^2 & s^2 & 2cs \\ s^2 & c^2 & -2cs \\ -sc & sc & c^2 - s^2 \end{bmatrix} \begin{Bmatrix} \sigma_x \\ \sigma_y \\ \tau_{xy} \end{Bmatrix} \quad \left| \begin{array}{l} \sigma_y = 0 \\ \tau_{xy} = 0 \end{array} \right.$$

$$\Rightarrow \sigma_1 = \sigma_x \cos^2 \theta, \quad \sigma_2 = \sigma_x \sin^2 \theta$$

$$\tau_{12} = -\sin \theta \cos \theta \tau_{xy}$$

$$\sigma_x = \frac{\sigma_1}{\cos^2 \theta}, \quad \sigma_y = \frac{\sigma_2}{\sin^2 \theta}, \quad \tau_{xy} = \frac{-\tau_{12}}{\sin \theta \cos \theta}$$

also,

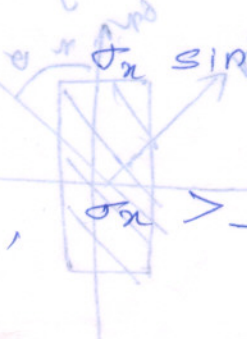
$$\sigma_x \cos^2 \theta < X_t, \quad \sigma_x \sin^2 \theta < Y_c$$

$$\sigma_x < \frac{X_t}{\cos^2 \theta}, \quad \sigma_x < \frac{Y_c}{\sin^2 \theta}$$

$$\sigma_x \cos^2 \theta > X_c, \quad \sigma_x \sin^2 \theta > Y_c$$

$$\sigma_x > \frac{X_c}{\cos^2 \theta}, \quad \sigma_x > \frac{Y_c}{\sin^2 \theta}$$

$$|\sigma_x \sin \theta \cos \theta| < S$$



The applied stress  $\sigma_x$  should be,

$$\frac{\sigma_c}{\cos 2\theta} < \sigma_x < \frac{\sigma_t}{\cos 2\theta}$$

$$\frac{\sigma_c}{\sin 2\theta} < \sigma_x < \frac{\sigma_t}{\cos 2\theta}$$

$$|\sigma_x| < \left| \frac{s}{\sin \theta \cos \theta} \right|$$

to avoid fracture

(ii) Max. strain to failure criterion:

The material is said to be failed

if one or more of the following inequalities is not satisfied.

$$\epsilon_1 < \epsilon_{ec} \quad \epsilon_2 < \epsilon_{cc}$$

$$\epsilon_1 > \epsilon_{ec} \quad \epsilon_2 > \epsilon_{cc}$$

$$|\gamma_{12}| < \gamma_e$$

$\epsilon_{ec} / \epsilon_{cc}$  — Max. strain in tension / compression in direction 1.

$\epsilon_{ec} / \epsilon_{cc}$  — Max. strain in tension / compression in direction 2.

$\gamma_e$  — Max. shear strain in 1-2 co-ordinates

When unidirectionally reinforced composite material is subjected to uniaxial load at an angle  $\theta$  to the fiber orientation, then the allowable stresses can be calculated from allowable strain,

$$\epsilon_1 = \frac{1}{E_1} (\sigma_1 - \nu_{12} \sigma_2)$$

$$\epsilon_2 = \frac{1}{E_2} (\sigma_2 - \nu_{21} \sigma_1)$$

$$\nu_{12} = \frac{\tau_{12}}{G_{12}}$$

We know,

$$\sigma_1 = \sigma_x \cos^2 \theta, \quad \sigma_2 = \sigma_x \sin^2 \theta, \quad \tau_{12} = -\sigma_x \sin \theta \cos \theta$$

$$\epsilon_1 = \frac{1}{E_1} (\cos^2 \theta - \nu_{12} \sin^2 \theta) \sigma_x$$

$$\epsilon_2 = \frac{1}{E_2} (\sin^2 \theta - \nu_{21} \cos^2 \theta) \sigma_x$$

$$\nu_{12} = -\frac{\sigma_x \sin \theta \cos \theta}{G_{12}}$$

$$\epsilon_{1c} = \epsilon_1 \Rightarrow \epsilon_{1c} = \frac{\sigma_{1c}}{E_1}$$

$$\epsilon_{2c} = \frac{\sigma_{2c}}{E_2}, \quad \epsilon_{1c} = \frac{\sigma_{1c}}{E_1}, \quad \epsilon_{2c} = \frac{\sigma_{2c}}{E_2}$$

$$\sigma_c = \sigma$$

Max. Strain failure Criterion is

$$\frac{1}{E} (\cos^2 \theta - \nu_{12} \sin^2 \theta) \sigma_n < \frac{\epsilon_E}{E}$$

i.e.,  $\sigma_n < \frac{\epsilon_E}{\cos^2 \theta - \nu_{12} \sin^2 \theta}$

only

$$\sigma_n < \frac{\epsilon_E}{\sin^2 \theta - \nu_{21} \cos^2 \theta}$$

$$\sigma_n > \frac{\epsilon_c (1 + \nu) + \sigma (1 + \nu)}{\cos^2 \theta - \nu_{12} \sin^2 \theta}$$

$$\sigma_n < \frac{\epsilon_c}{\sin^2 \theta - \nu_{12} \cos^2 \theta}$$

$$|\sigma_n| < \frac{S_e}{\sin \theta \cos \theta}$$

$$\sigma_n < \frac{\epsilon_E}{\cos^2 \theta - \nu_{12} \sin^2 \theta}$$

$$\frac{\epsilon_c}{\cos^2 \theta - \nu_{12} \sin^2 \theta} < \sigma_n < \frac{\epsilon_E}{\cos^2 \theta - \nu_{12} \sin^2 \theta}$$

$$|\sigma_n| < \frac{S_e}{\sin \theta \cos \theta}$$

① -  $\frac{\epsilon_c}{\nu} = M + \nu$   
 ② -  $\frac{\epsilon_c}{\nu} = H + \nu$   
 ③ -  $\frac{\epsilon_c}{\nu} = H + \nu$

The difference b/w max. stress and max. strain failure criterion is the inclusion of Poisson's ratio in strain criterion.

(ii) Tsai-Hill failure criterion:

Hill proposed a yield criterion for orthotropic materials.

$$(G+H)\sigma_1^2 + (F+H)\sigma_2^2 + (F+G)\sigma_3^2 - 2H\sigma_1\sigma_2 - 2G\sigma_1\sigma_3 - 2F\sigma_2\sigma_3 + 2L\tau_{23}^2 + 2M\tau_{13}^2 + 2N\tau_{12}^2 = 1 \quad \text{--- (A)}$$

This yield criterion stands for the orthotropic strength or the failure criterion based on the spirit of the limits.

The yield stresses  $F, G, H, L, M, N$  will be regarded as failure strengths, and they are related to usual strengths  $X, Y$  and  $S$  for a lamina by Tsai.

(i) If only  $\tau_{12}$  acts, then

$$2N = \frac{1}{S^2}, \quad 2L = \frac{1}{R^2}, \quad 2M = \frac{1}{T^2} \quad \text{--- (1)}$$

(ii) If only  $\sigma_1$  acts, then

$$G+H = \frac{1}{X^2} \quad \text{--- (2)}$$

only  $\sigma_2$  acts, then

$$F+H = \frac{1}{Y^2} \quad \text{--- (3)}$$

(10)

(2) + (3) ⇒ 2H + G + F = 1/x^2 + 1/y^2

2H = 1/x^2 + 1/y^2 - 1/z^2
2F = 1/y^2 + 1/z^2 - 1/x^2

2G = 1/x^2 + 1/z^2 - 1/y^2

Sub (B) in (A)

sigma\_1^2/x^2 + sigma\_2^2/y^2 + sigma\_3^2/z^2 - (1/x^2 + 1/y^2 - 1/z^2) sigma\_1 sigma\_2 - (1/x^2 + 1/z^2 - 1/y^2) sigma\_1 sigma\_3 - (1/y^2 + 1/z^2 - 1/x^2) sigma\_2 sigma\_3 + 1/R^2 tau\_23^2 + 1/T^2 tau\_13^2 + 1/S^2 tau\_12^2 = 1

for the plane stress in plane 1-2, sigma\_3 = tau\_13 = tau\_23 = 0 and for transverse isotropy y = z

sigma\_1^2/x^2 - sigma\_1 sigma\_2/x^2 + sigma\_2^2/y^2 + tau\_12^2/S^2 = 1

This is the governing failure criterion theory of Tsai-Hill.

for off axis cntd.!

We know,  $\sigma_1 = \sigma_x \cos^2 \theta + \sigma_y \sin^2 \theta + \tau_{xy} \sin 2\theta$

$$\sigma_2 = \sigma_x \sin^2 \theta + \sigma_y \cos^2 \theta - \tau_{xy} \sin 2\theta$$

$$\tau_{12} = -\tau_{xy} \sin 2\theta \cos 2\theta = -\tau_{xy} \sin 4\theta$$

Then T-Sai Hill theory is,

$$\frac{C^4}{x^2} + \left[ \frac{1}{s^2} - \frac{1}{x^2} \right] c^2 s^2 + \frac{s^4}{y^2} = \frac{1}{\sigma_x^2}$$

If  $<$  is safe

$=$  is not safe.

Max applicable for the failure prediction

E-glass epoxy CMCs.

Hoffman failure criterion:

$$C_1 (\sigma_2 - \sigma_3)^2 + C_2 (\sigma_3 - \sigma_1)^2 + C_3 (\sigma_1 - \sigma_2)^2 + C_4 \sigma_1 +$$

$$C_5 \sigma_2 + C_6 \sigma_3 + C_7 \tau_{23}^2 + C_8 \tau_{31}^2 + C_9 \tau_{12}^2 = 1$$

Here the 9 constants  $C_1, \dots, C_9$  are determined

from 9 strengths in principal Material

Co-ordinates  $x_t, x_c, y_t, y_c, z_t, z_c, s_{23}, s_{31}, s_{12}$ .

For plane stress cond.

$$\sigma_3 = \tau_{31} = \tau_{23} = 0$$

for transverse isotropy,

$$y_t = z_t, y_c = z_c, s_{31} = s_{12}$$

The failure criterion reduced to,

$$\frac{-\sigma_1^2}{x^2} + \frac{\sigma_1 \sigma_2}{xy} - \frac{\sigma_2^2}{y^2} + \frac{x_c + x_t}{x} \sigma_1 + \frac{y_c + y_t}{y} \sigma_2$$

T-sai - Wu failure criterion:

In this process new strength definition is required to represent the interaction between stresses in two directions.

failure surface in six dimensional stress space exists in the form,

$$F_i \sigma_i + F_{ij} \sigma_i \sigma_j = 1, \quad i, j = 1, 2, \dots, 6$$

↓  
Very complicated.

∴ Under plane stress condition, the equation of an orthotropic lamina is,

$$F_1 \sigma_1 + F_2 \sigma_2 + F_6 \sigma_6 + F_{11} \sigma_1^2 + F_{22} \sigma_2^2 + F_{66} \sigma_6^2 + 2F_{12} \sigma_1 \sigma_2 = 1$$

↓  
Represents different strengths in tension and compression.

↓  
Represents ellipsoid in stress space.

↓  
Interaction between normal stresses in 1 and 2.

Under tensile load:

engineering strength =  $X_T$

Under compressive load:

engineering strength =  $X_C$

Under tensile load,

$$F_1 X_T + F_{11} X_T^2 = 1 \quad \text{--- (1)}$$

Under compressive load,

$$F_{11} x_c + F_{11} x_c^2 = 1 \quad \text{--- (2)}$$

Upon simultaneous solution of eqns. (1) & (2),

$$F_{11} = \frac{1}{x_t} + \frac{1}{x_c}, \quad F_{11} = -\frac{1}{x_t x_c}$$

Similarly

$$F_{22} = \frac{1}{y_t} + \frac{1}{y_c}, \quad F_{22} = -\frac{1}{y_t y_c}$$

Similarly

$$F_{66} = 0 \quad \text{and} \quad F_{66} = \frac{1}{s^2} \quad (\text{Shear strength}).$$

For equal strength in tension and compression,

$$x_t = -x_c; \quad y_t = -y_c$$

$$\therefore F_{11} = 0, \quad F_{11} = \frac{1}{x^2}, \quad F_{22} = 0, \quad F_{22} = \frac{1}{y^2}$$

Thus the failure criterion is,

$$\frac{\sigma_1^2}{x^2} + 2 F_{12} \sigma_1 \sigma_2 + \frac{\sigma_2^2}{y^2} + \frac{\tau_{12}^2}{s^2} = 1$$

T-sai wa criterion characteristics:

- (1) Increased curve fitting capability over the T-sai Hill and Hoffman criteria.
- (2) Additional term  $F_{12}$  can be determined only with an expensive biaxial test.
- (3) Graphical interpretations of the results are facilitated by tensor formulation.